


**Technyl® A 248 V33**

PA66-GF33

Solvay Engineering Plastics

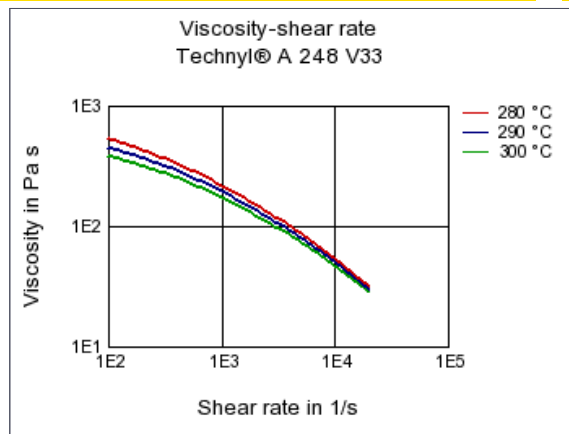
**Product Texts**

 Polyamide 6.6, 33 % glass fibre reinforced, heat stabilised  
 high impact strength, elastomer modified

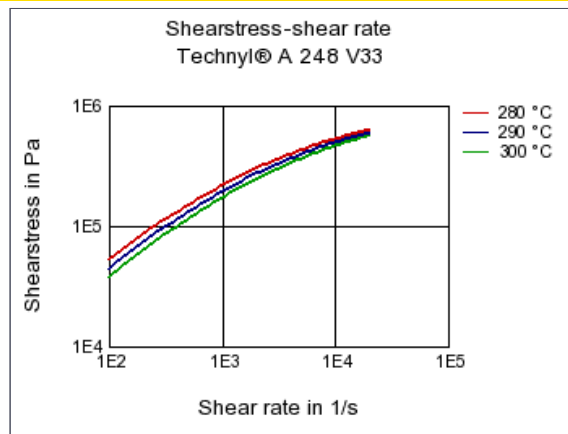
<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	8500 / 6000	MPa	ISO 527-1/-2
Stress at break	130 / -	MPa	ISO 527-1/-2
Strain at break	4 / -	%	ISO 527-1/-2
Charpy impact strength (+23°C)	80 / -	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	14 / -	kJ/m²	ISO 179/1eA
<b>Thermal properties</b>			
<b>ISO Data</b>			
Melting temperature (10°C/min)	260 / *	°C	ISO 11357-1/-3
Temp. of deflection under load (1.80 MPa)	248 / *	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	255 / *	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	25 / *	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	IEC 60695-11-10
<b>Electrical properties</b>			
<b>ISO Data</b>			
Relative permittivity, 100Hz	4 / 8	-	IEC 60250
Relative permittivity, 1MHz	3.5 / 4.5	-	IEC 60250
Dissipation factor, 100Hz	100 / 1500	E-4	IEC 60250
Dissipation factor, 1MHz	100 / -	E-4	IEC 60250
Volume resistivity	1E13 / 1E10	Ohm*m	IEC 60093
Surface resistivity	* / 1E12	Ohm	IEC 60093
Electric strength	34 / 29	kV/mm	IEC 60243-1
Comparative tracking index	475 / -	-	IEC 60112
<b>Other properties</b>			
<b>ISO Data</b>			
Water absorption	5 / *	%	Sim. to ISO 62
Humidity absorption	1.2 / *	%	Sim. to ISO 62
Density	1390 / -	kg/m³	ISO 1183
<b>Test specimen production</b>			
<b>ISO Data</b>			
Injection Molding, melt temperature	245	°C	ISO 294
Injection Molding, mold temperature	80	°C	ISO 10724

## Diagrams

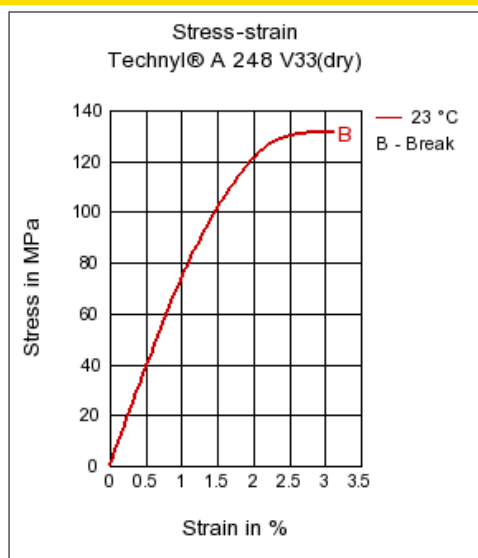
### Viscosity-shear rate



### Shearstress-shear rate



### Stress-strain



## Characteristics

### Processing

Injection Molding

### Other text information

#### Injection Molding

PROCESSING

Melt temperature: 250°C




Mold temperature: 80°C

### Chemical Media Resistance

#### Acids

- ☺ Acetic Acid (5% by mass) (23°C)
- ☺ Citric Acid solution (10% by mass) (23°C)
- ☺ Lactic Acid (10% by mass) (23°C)
- ⊘ Hydrochloric Acid (36% by mass) (23°C)
- ⊘ Nitric Acid (40% by mass) (23°C)
- ⊘ Sulfuric Acid (38% by mass) (23°C)
- ⊘ Sulfuric Acid (5% by mass) (23°C)
- ⊘ Chromic Acid solution (40% by mass) (23°C)




**Bases**

-  Sodium Hydroxide solution (35% by mass) (23°C)
-  Sodium Hydroxide solution (1% by mass) (23°C)
-  Ammonium Hydroxide solution (10% by mass) (23°C)

**Alcohols**

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)

**Hydrocarbons**

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)

**Ketones**

-  Acetone (23°C)



**Ethers**

-  Diethyl ether (23°C)

**Mineral oils**

-  SAE 10W40 multigrade motor oil (23°C)





**Standard Fuels**

-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)

**Salt solutions**

-  Zinc Chloride solution (50% by mass) (23°C)

**Other**

-  Ethylene Glycol (50% by mass) in water (108°C)
-  50% Oleic acid + 50% Olive Oil (23°C)
-  Water (23°C)
-  Deionized water (90°C)